Application No.: 10/598,544

Third Preliminary Amendment dated: May 27, 2007

Atty. Ref.: 010200-122

## In the Specification

Please replace the paragraph at page 7, lines 29-31, with the following rewritten paragraph:

Figures 11a-e: show an alternative embodiment of the method demonstrated in Figures

2 a-d whereby the secondary headspace is further eempress3ed

compressed by inverting a transverse base panel panel;